



**OPERATOR MODEL  
"SGI" (Series 2000)**

# S.G.I. (SERIES 2000)

PowerMaster

ITEM	QTY	DESCRIPTION	COMPUTER PART #	PARTS #	LIST \$
1	ONE	MAIN HOUSING WELDMENT		3701	
2	TWO	COVER PLATE		3708	
3	ONE	STANDARD MINI LIMIT SWITCH BRACKET		6242	
4	ONE	CHAIN GUARD HOUSING		3705	
5	ONE	CHAIN GUARD TOP COVER		3706	
6	ONE	CHAIN GUARD BOTTOM COVER		3707	
7	ONE	LIMIT SWITCH HOUSING		3709	
8	ONE	DISCONNECT ARM		3711	
9	ONE	DISCONNECT HANDLE		3719	
10	ONE	ELECTRIC PLATE		3738	
11	ONE	ELECTRIC ACCESS PLATE		3104	
12	ONE	LIMIT NUT RETAINER PLATE		6209	
13					
14					
15					
16					
17	ONE	DRIVE SHAFT		3722	
18	ONE	LIMIT SHAFT		6427	
19	ONE	DISCONNECT BRASS SLIDE		2341	
20	ONE	REDUCER SPROCKET 50B15X1"X1/4" KWY		7350	
21	ONE	DISCONNECT PINNED SPROCKET		7372	
22	ONE	LIMIT DRIVE SPROCKET		7331	
23	ONE	LIMIT DRIVEN SPROCKET		6203	
24	ONE	OUTPUT DRIVE SPROCKET		7313	
25	TWO	IDLER SPROCKET 50C12X625		7374	
26	ONE	3/16" SQUARE KEY		SK316X1.375	
27	THREE	1/4" SQUARE KEY		SK14X1.375	
28	TWO	1/4" ROLL PIN		R25X1	
29	TWO	3/8" ROLL PIN		R375X1	
30					
31					
32					
33	ONE	LIMIT CHAIN		RC65X25	
34	ONE	INTERMEDIATE DRIVE CHAIN		RC50X49	
35	ONE	1" COLLAR		SC-100-R	
36	THREE	1" FOUR BOLT FLANGE BEARING		UCFL20720	
37A	ONE	GEAR REDUCER (UP TO 1HP), OR		VE-55	
37B	ONE	GEAR REDUCER (1-1/2 TO 2HP)		VE-70	
38					

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39	ONE	MOTOR		AS REQ'D	
40	ONE	1Ø TRANSFORMER		T1/2-2460V	
41A	TWO	LIMIT SWITCH, OR		LS-AT	
41B	TWO	MINI LIMIT SWITCH		LS-D44	
42	ONE	CONTROL BOARD		GSMCB01	
43	ONE	3 PIN WIRING HARNESS		3P-HARN	
44	ONE	7 PIN WIRING HARNESS		7P-HARN	
45	ONE	8 PIN WIRING HARNESS		8P-HARN	
46	ONE	10 PIN WIRING HARNESS		10P-HARN	
47	ONE	4" SQUARE. ON/OFF SWITCH OUTLET BOX		V-353D	
48	TWO	4 PIN MALE CONNECTOR		4P-MCON	
49	ONE	4 PIN R/C TERMINAL STRIP		RC/TS-04	
50	ONE	2 POSITION TERMINAL STRIP		TS-02	
51	ONE	4 POSITION TERMINAL STRIP		TS-04	
52	ONE	14 POSITION TERMINAL STRIP		TS-114	
53	TWO	LIMIT NUT		6424	
54	ONE	3/8" 90° CONNECTOR		801-DC2	
55	FOUR	INSULATING TUBING		PVI-024	
56	TWO	4 PIN FEMALE CONNECTOR		4P-FCON	
57	TWO	3/8" FLANGE BEARING		FB-375	
58					
59					
60	ONE	1" PLAIN BEARING		PBO1012510	
61	TWO	5/8" PLAIN BEARING		PBO628787	
62	TWO	SPRING		LC045D3	
63	ONE	SPRING		C1225096	
64	TWO	3/8" SHIM		375X0.50	
65	THREE	1" SHIM		1X0.05	
66	ONE	PUSH-ON RETAINING RING		PS-375012	
67	ONE	COTTER PIN		C093X1	
68					
69	TWO	SOCKET SET SCREW		1104SSC	
70	SIX	SOCKET SET SCREW		1404SSC	
71	THREE	SOCKET SET SCREW		3105SSC	
72	ONE	SOCKET SET SCREW		3110SSC	
73	TWO	SQUARE HEAD SET SCREW		SQS51618X75	
74	TWO	PAN HEAD SCREW		0606MSP	
75	FOUR	PAN HEAD MACHINE SCREW		0624MSP	
76	FOUR	HEX WASHER HEAD, TYPE B, SHEET METAL SCREW		0804BSW	

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77	TWO	HEX WASHER HEAD, TYPE B, SHEET METAL SCREW		1008BSW	
78	TWO	HEX WASHER HEAD, TYPE B, SHEET METAL SCREW		1408BSW	
79	TWO	HEX WASHER HEAD MACHINE SCREW		0808MSW	
80	TWO	HEX WASHER HEAD MACHINE SCREW (GREEN)		1106MSW	
81	TWO	HEX HEAD MACHINE SCREW		0616MH	
82	12	HEX HEAD TAP BOLT		1410BHT	
83	TWO	HEX HEAD TAP BOLT		3116BHT	
84	EIGHT	HEX HEAD TAP BOLT		3712BHT	
85	16	HEX HEAD TAP BOLT		3720BHT	
86	TWO	SOCKET SHOULDER (STRIPPER) BOLT		6252SS	
87	FOUR	HEX HEAD UNSLOTTED MACHINE SCREW		0410MH	
88	TWO	TMNERMAN NUT (4-40 X 2)		C44067	
89					
90	TWO	NYLON INSERT STOP NUT		06NS	
91	TWO	NYLON INSERT STOP NUT		31NS	
92	TWO	SERRATED FLANGE HEX NUT		06NR	
93	TWO	SERRATED FLANGE HEX NUT		08NR	
94	TWO	SERRATED FLANGE HEX NUT		14NR	
95	20	SERRATED FLANGE HEX NUT		37NR	
96	TWO	HEX NUT		50NF	
97					
98	FOUR	FLAT WASHER		06WSAE	
99	FOUR	FLAT WASHER		14WSAE	
100	TWO	FLAT WASHER		31WSAE	
101	12	FLAT WASHER		37WSAE	
102	FOUR	LOCK WASHER		06WS	
103	EIGHT	LOCK WASHER		14WS	
104	FOUR	LOCK WASHER		37WS	
105	FOUR	LIMIT SWITCH SPACER		60233	
106	SIX	PLASTIC STAND OFF		PSO-14	
107	TWO	RIVET		1624-0041	
108	SIX	RIVET		SD-46BS	
109	ONE	1/2" K.O. SEAL		KOS-50	
110	ONE	1/2" GROMMET		G-50	
111	ONE	7/8" GROMMET		G-87	